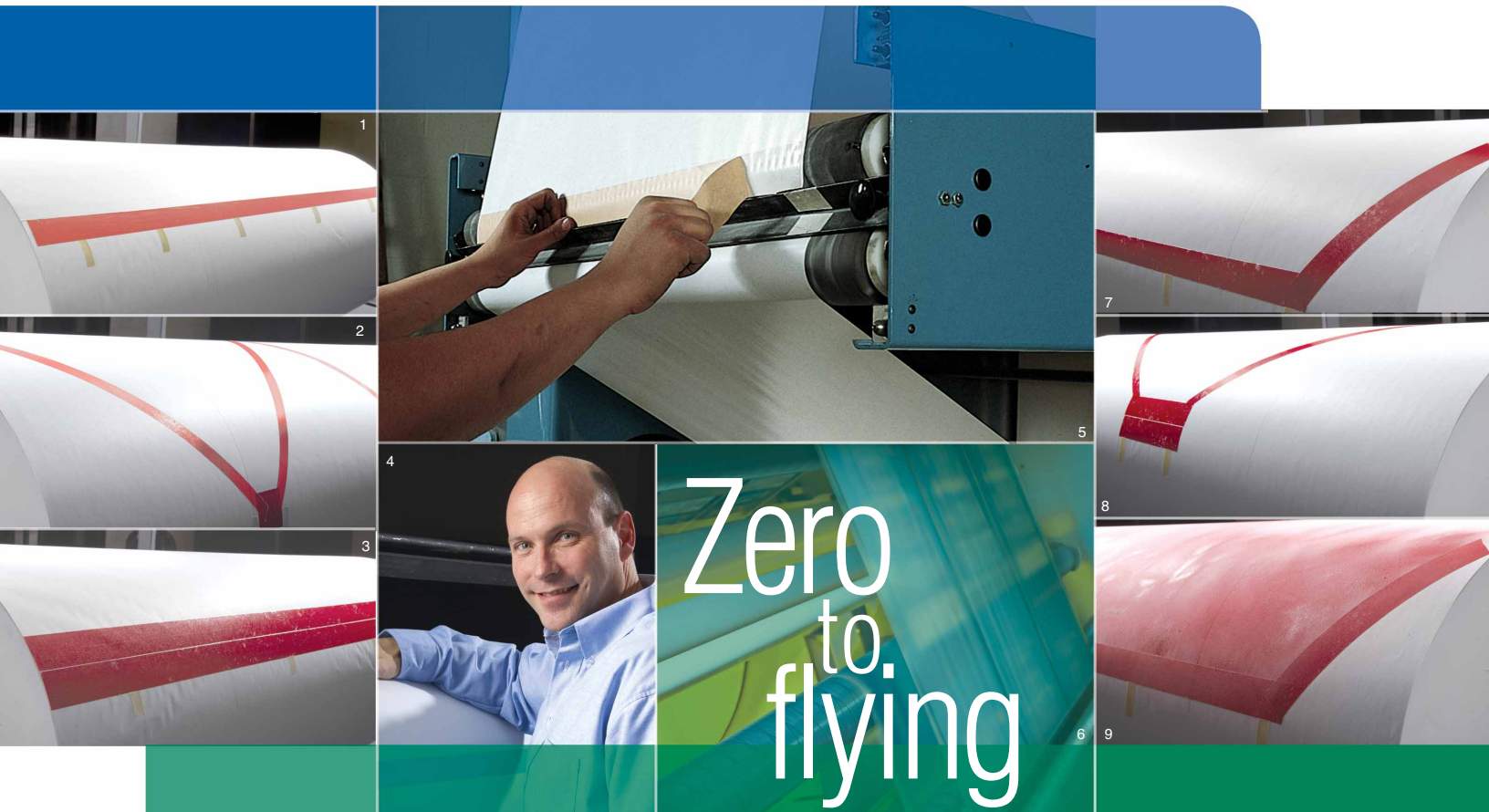


# 3M™ Non-Repulpable Splicing Tapes



## Tacks and temps for the way you splice and run

From the many choices of 3M™ Non-Repulpable Splicing Tapes, you can readily meet web splicing requirements for coated and uncoated paper, newsprint, kraft, films, and foils.

For reliability, choose tack levels and shear/peel strengths for zero or flying splices and resistance to drying temperature up to 425°F (218°C). You can also select tape that stays flexible at -60°F (-51°C).

Red-tinted tapes in the line help you quickly identify and discard splices.



To match tape construction to the handling and performance demands of the job, select either adhesive transfer or double coated tapes.

**3M™ Adhesive Transfer Tapes:** For overlap splices, simply press the adhesive side of the tape to one of the surfaces to be spliced. Peel off the liner and you have a neat strip of adhesive for immediate bonding. Select from a range of adhesive properties.

**3M™ Double Coated Tapes:** Adhesive is on both sides of a carrier that increases dimensional stability of the adhesive for easy handling in flying and zero speed splices. Tissue, polypropylene, and polyester carriers are available.

## Product Information

Go To Products	Product Description	Tape Thickness (mil)	Carrier Thickness (mil)	Carrier Type	Color	Adhesion (Oz/In)	High Temp (Short term) °F (°C)	Go-To Application*	
								Zero Speed	Flying Speed
<b>ASTM Test Method</b>		D-3652	D-3652			D-3330			
<b>Adhesive Transfer Tapes</b>									
465	<ul style="list-style-type: none"> <li>High tack</li> <li>Excellent adhesion to most paper stocks</li> <li>Flexible to -60°F</li> </ul>	2.0	N/A	No Carrier	Clear	25	250 (121)		
9498/9464	<ul style="list-style-type: none"> <li>Low temp splicing</li> </ul>	2.0	N/A	No Carrier	Clear/Red	20	250 (121)	X	
9499/9497	<ul style="list-style-type: none"> <li>High temperature splicing</li> </ul>	2.0	N/A	No Carrier	Clear/Red	45	350 (177)	X	
<b>Double Coated Tapes</b>									
415/9420	<ul style="list-style-type: none"> <li>High tack adhesion to paper and many other surfaces</li> </ul>	4.0	0.5	Polyester	Clear/Red	25	180 (82)		
469	<ul style="list-style-type: none"> <li>High temp, high tack</li> </ul>	5.5	1.0	Tissue	Red	60	350 (177)		X
9086	<ul style="list-style-type: none"> <li>Easy tearing, easy handling</li> <li>Thick high tack adhesive, very conformable</li> </ul>	7.5	1.5	Non woven tissue	Clear	146	250 (121)		
9088	<ul style="list-style-type: none"> <li>High temperature resistance</li> <li>High tack and shear strength</li> </ul>	8.3	0.5	Polyester	Clear	137	300 (150)		
9576	<ul style="list-style-type: none"> <li>Medium tack for general splicing and roll closing</li> </ul>	4.0	1.0	Polypropylene	Clear/Red/Black/Yellow	30	165 (75)		
9737/9737R <b>NEW</b>	<ul style="list-style-type: none"> <li>Thin PET carrier</li> <li>Aggressive and versatile tape for many surfaces</li> </ul>	3.5	0.5	Polyester	Clear/Red	60	300 (150)	X	X
9738/9738R <b>NEW</b>	<ul style="list-style-type: none"> <li>Non-woven tissue carrier</li> <li>Aggressive and versatile tape for many surfaces</li> </ul>	4.3	1.3	Non woven tissue	Clear/Red	60	300 (150)	X	X
9740 <b>NEW</b>	<ul style="list-style-type: none"> <li>High temperature with extremely wide range</li> <li>High peel, tack, and shear properties</li> <li>Performance grade splicing for corrugators</li> </ul>	3.5	0.5	Polyester	Clear	70	425 (218)		X
9741 <b>NEW</b>	<ul style="list-style-type: none"> <li>Thick clear tape</li> <li>Adheres to a wide variety of substrates</li> <li>Super aggressive for low surface energy substrates</li> </ul>	6.5	0.5	Polyester	Clear	120	200 (93)		

\* All tapes in this chart can be considered for zero speed or flying speed splices.

**Note:** This technical information and data should be considered representative or typical only and should not be used for specification purposes.

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70-0709-4035-1



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