

3M Splicing Solutions

From splittable flying splice tapes and sensor tabs to adhesive transfer tapes and tapes for “V” and “W” patterns, we carry a wide selection of products for all your splicing needs. For a full listing of our products and sizes, go to 3M.com/commercialprint.

Product	Description	Thickness	Width	Length	Roll Qty.	Case Qty.	Stock #	UPC
Splittable Flying Splice Tapes – Straight across flying splice tape								
R5348	Use with light- to medium-weight papers running through medium-temperature ovens. Repulpable. 20-60+ lb*; up to 350° F web temperature**	2.5 mil† (0.06 mm)	37.5 mm	33 m	NA	24 rolls	70-0067-0660-3	00-051111-92023-7
			50 mm	33 m		24 rolls	70-0067-0661-1	00-051111-92024-4
			50 mm	50 m		24 rolls	70-0067-1206-4	00-051111-92607-9
R7359	Use with light- to heavy-weight papers running at high speeds and high temperatures. Repulpable. 30-80+ lb*; up to 400° F web temperature**	4.4 mil† (0.11 mm)	37.5 mm	50 m	NA	24 rolls	70-0067-5091-6	00-051115-71102-2
			50 mm	50 m		24 rolls	70-0067-4670-8	00-051115-68716-7
R7369	Use with light- to heavy-weight papers on wide web rolls to help compensate for roll profile variations running at high speeds and high temperatures. Repulpable. 30+ lb*; up to 400° F web temperature**	4.4 mil† (0.11 mm)	37.5 mm	50 m	NA	24 rolls	70-0067-5092-4	00-051115-71103-9
			50 mm	50 m		16 rolls	70-0067-4600-5	00-051115-64809-0
9990N	Designed to activate dumping mechanism for sensors using an inductive sensor without requiring a separate sensor tab	3.5 mil† (0.09 mm)	37.5 mm	33 m	NA	12 rolls	YP-2080-4126-6	00-051111-08066-5
			50 mm	33 m		8 rolls	YP-2080-4123-3	00-051111-08067-2

* Depending on paper grade ** Depending on web speed and tension † Reported tape thickness is the estimated caliper of the splice as it passes through coating and printing operations

Splicing Sensor Tabs – Designed to activate the flying splice or dumping mechanism								
5136F	Designed for sensors that require a metallic foil finish	4.5 mil (0.11 mm)	2.0 in	4.0 in	1,000 tabs	8 rolls	70-0067-4157-6	00-051115-64197-8
5136G	Designed for sensors that require a gloss black finish	3.0 mil (0.08 mm)	2.0 in	4.25 in	1,000 tabs	8 rolls	70-0067-4156-8	00-051115-64196-1
5136M	Designed for sensors that require a matte black finish	4.0 mil (0.10 mm)	2.0 in	4.25 in	1,000 tabs	8 rolls	70-0067-4121-2	00-051115-64163-3

Bridge Tapes – Improves splice consistency and efficiency in belt-driven splicing equipment with hole patterns that provide a good balance between adhesion to paper and minimal belt sticking								
B5180	Hole pattern; 1.7 inches (43.5 mm) per perforated section; repulpable	3.2 mil (0.08 mm)	19 mm (0.75 in)	36 yd	750 perforated sections	24 rolls	70-0067-3946-3	00-051115-63963-0
B2375	Slot and hole pattern; 1.7 inches (43.5 mm) per perforated section; repulpable	3.2 mil (0.08 mm)	21 mm (0.84 in)	36 yd	750 perforated sections	24 rolls	70-0067-1980-4	00-051111-97751-4
B2500	Slot and hole pattern; 1.7 inches (43.5 mm) per perforated section; repulpable	3.2 mil (0.08 mm)	26 mm (1.03 in)	36 yd	750 perforated sections	24 rolls	70-0067-1979-6	00-051111-97750-7
B5360	Hole pattern; 1.7 inches (43.5 mm) per perforated section; repulpable	3.2 mil (0.08 mm)	35 mm (1.375 in)	36 yd	750 perforated sections	24 rolls	70-0067-1981-2	00-051111-97752-1

Product	Description	Thickness	Width	Length	Roll Qty.	Case Qty.	Stock #	UPC
Double-Coated Tapes – Use as a cover tape for extra protection in critical splicing applications								
9420	Features a polyester carrier; for use with difficult-to-stick-to films; offers low temperature performance (up to 180° F*); red	4.0 mil (0.10 mm)	1.0 in	36 yd	NA	36 rolls	70-0060-6236-1	00-021200-16055-4
			2.0 in	36 yd		24 rolls	70-0060-6238-7	00-021200-16057-8
9737R	Features a hand-tearable film carrier and a tacky adhesive with moderate-temperature performance (up to 300° F*); red	3.5 mil (0.09 mm)	19 mm	55 m	NA	64 rolls	70-0064-5023-6	00-051115-32111-5
			24 mm	55 m		48 rolls	70-0064-3491-7	00-051115-31466-7
			36 mm	55 m		32 rolls	70-0064-3492-5	00-051115-31467-4
			48 mm	55 m		24 rolls	70-0064-3493-3	00-051115-31468-1
9738R	Features an easily tearable tissue carrier and a tacky adhesive with moderate-temperature performance (up to 300° F*); red	4.3 mil (0.11 mm)	19 mm	55 m	NA	64 rolls	70-0064-5025-1	00-051115-32113-9
			24 mm	55 m		48 rolls	70-0064-3623-5	00-051115-31658-6
			36 mm	55 m		32 rolls	70-0064-3624-3	00-051115-31659-3
			48 mm	55 m		24 rolls	70-0064-3625-0	00-051115-31660-9
9740	Features a hand-tearable film carrier with excellent high-temperature performance (up to 425° F*); clear	3.5 mil (0.09 mm)	19 mm	55 m	NA	64 rolls	70-0063-6164-9	00-051111-18611-4
			24 mm	55 m		48 rolls	70-0064-3626-8	00-051115-31661-6
			36 mm	55 m		32 rolls	70-0064-3627-6	00-051115-31662-3
			48 mm	55 m		24 rolls	70-0064-3628-4	00-051115-31663-0
9741R	Features a film carrier with a thick, very aggressive adhesive for low energy and difficult-to-splice substrates with low- to moderate-temperature performance (up to 200° F*); red	6.5 mil (0.17 mm)	48 mm	55 m	NA	24 rolls	70-0066-5455-5	00-051111-07359-9
469	Features an easily hand-tearable tissue carrier with a high tack and high-temperature performance adhesive (up to 450° F*); light red	5.5 mil (0.14 mm)	0.5 in	60 yd	NA	72 rolls	70-0062-3079-4	00-021200-38394-6
			1.0 in	60 yd		36 rolls	70-0062-3082-8	00-021200-38391-5
			1.5 in	60 yd		24 rolls	70-0062-3083-6	00-021200-38390-8
			2.0 in	60 yd		16 rolls	70-0062-3084-4	00-021200-38389-2

* Depending on substrate, web tension and duration of exposure

Adhesive Transfer Tapes – Use for extra protection in critical splicing applications that require low profiles								
9464	Offers low- to moderate-temperature performance (up to 250° F*); pink	2.0 mil (0.05 mm)	1.0 in	60 yd	NA	36 rolls	70-0061-6354-0	00-021200-23948-9
9497	Offers moderate- to high-temperature performance (up to 350° F*); pink	2.0 mil (0.05 mm)	2.0 in	60 yd	NA	24 rolls	70-0060-5548-0	00-021200-14427-1
9498	Offers low- to moderate-temperature performance (up to 250° F*); clear	2.0 mil (0.05 mm)	0.75 in	120 yd	NA	48 rolls	70-0061-2190-2	00-021200-84097-5
			1.0 in	120 yd		36 rolls	70-0061-2191-0	00-021200-84098-2
			1.5 in	120 yd		24 rolls	70-0061-2192-8	00-021200-84099-9
			2.0 in	120 yd		24 rolls	70-0061-2193-6	00-021200-84100-2
9499	Offers moderate- to high-temperature performance (up to 350° F*); clear	2.0 mil (0.05 mm)	1.5 in	60 yd	NA	24 rolls	70-0060-8970-3	00-021200-67152-4
			2.0 in	60 yd		24 rolls	70-0060-8971-1	00-021200-67153-1
465	Offers high tack and excellent adhesion to most paper stocks. Good low-temperature performance and peel strength on many surfaces; clear	2.0 mil (0.05 mm)	0.5 in	60 yd	NA	72 rolls	70-0024-7410-7	00-021200-03335-3
			0.75 in	60 yd		48 rolls	70-0024-7411-5	00-021200-03336-0
			1.0 in	60 yd		36 rolls	70-0024-7413-1	00-021200-03337-7
			1.5 in	60 yd		24 rolls	70-0024-7415-6	00-021200-03338-4
			2.0 in	60 yd		24 rolls	70-0060-2070-8	00-021200-04299-7

* Depending on substrate, web tension and exposure

“V” and “W” Pattern Splicing Tapes								
913	Double-coated flying paster tape with high initial web grab and excellent shear strength; resists heat up to 350° F on most papers; repulpable	3.0 mil (0.08 mm)	12 mm	33 m	NA	72 rolls	70-0003-5065-5	00-051131-17510-5
			18 mm	33 m		48 rolls	70-0003-5078-8	00-051131-17523-5
			24 mm	33 m		36 rolls	70-0003-5079-6	00-051131-17524-2
9030	Lightweight double-coated nose tab; precut for easier, faster setup; holds even when temperature and humidity undergo drastic changes; repulpable	3.0 mil (0.08 mm)	0.94 in	3.0 in	NA	5,000 tabs	70-0063-1035-6	00-021200-48994-5
			2.5 in	3.0 in		5,000 tabs	70-0061-2722-2	00-021200-85757-7
R5127	Holds down the splicing point for traditional “W” and “V” patterns; precut for easier, faster setup; rounded edges and trapezoidal shapes reduce shock; repulpable	4.5 mil (0.11 mm)	1.0 in	4.0 in	500 tabs	10 rolls	70-0067-4100-6	00-051115-64146-6

To learn more about 3M splicing products, contact your local sales representative or visit 3M.com/commercialprint.



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